

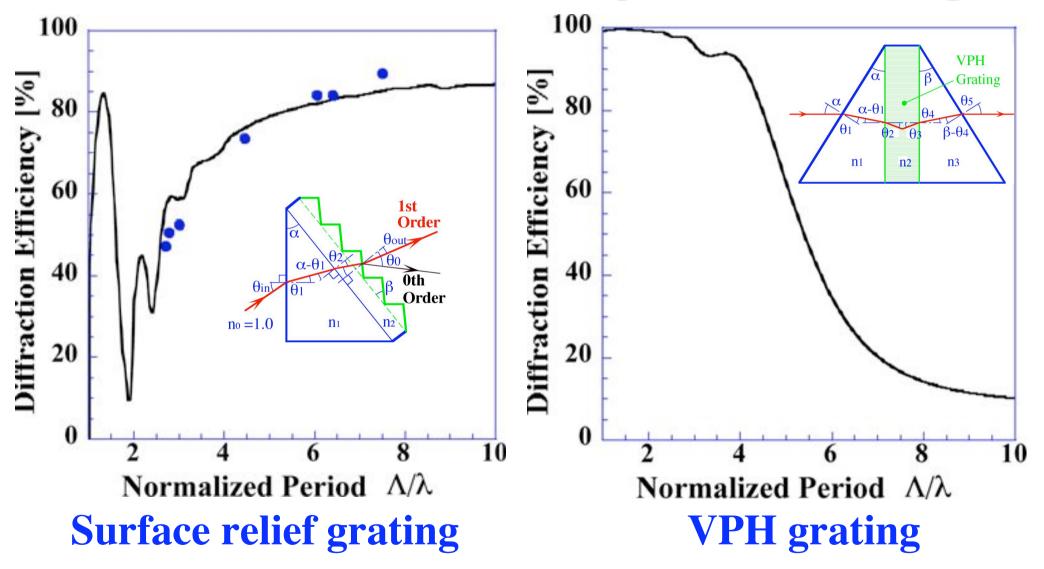
Noboru Ebizuka, Shuji Sato, Kaoru Nakajima, Keiko Oka, Akiko Yamada, Masako Kashiwagi, Kashiko Kodate, Kohtaro Ichiyama, Takashi Ichikawa, Chihiro Tohkoku, Toru Yamada, Masakazu Harashima, Tsutomu Okura, Koji Kawabata, Kazuhiro Shimasaku, Takashi Hattori, Nobunari Kashikawa, Masanori Iye

Nagoya University, Japan Women's University, Tohoku University, Soma Optics Co.Ltd., Hiroshima University, University of Tokyo,



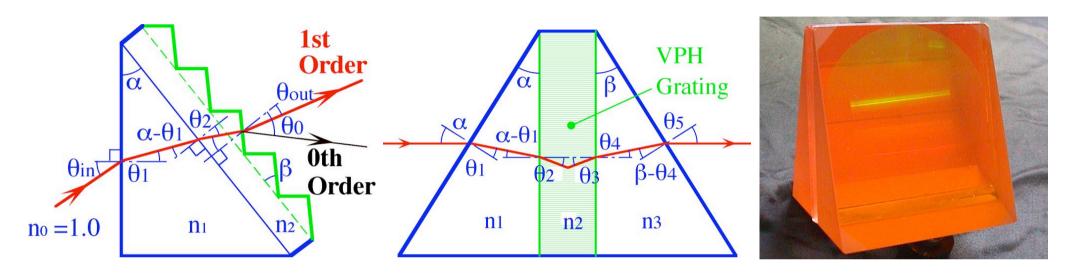


# Diffraction Efficiency of Gratings



[K. Oka et. al., SPIE 5005, 2003]

# **Grism with High Index Prisms**



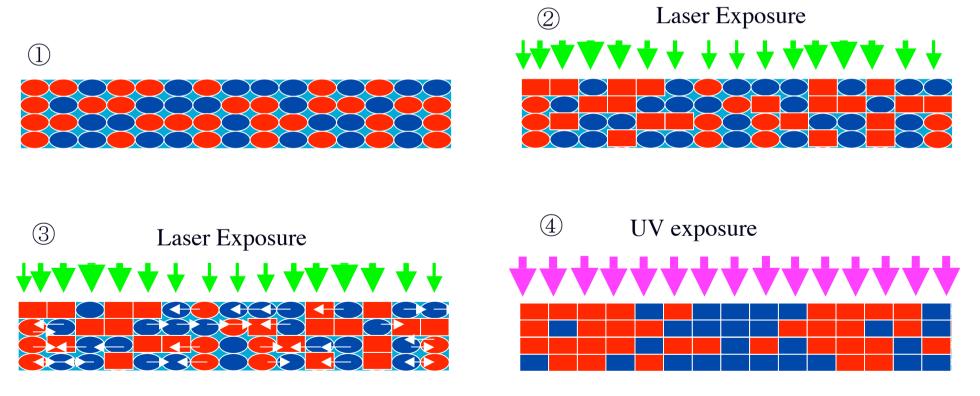
Critical angle of refractive indices 2.6 and 1.5 is 35.2 degree ( $\theta_{in} = 0$ ,  $\alpha = 35.2$ ).

Grism with VPH or Quasi-Bragg grating is less sensitive to critical angle.

[Ebizuka et. al., SPIE 4842, 2002]

# Resin for Volume Hologram

- RPM: Radical polymerization monomer, Polymerized by UV and 460 600 nm.
- CPM: Cation polymerization monomer, Polymerized by UV.
- **RPP:** Radical polymerization polymer.
- CPP: Cation polymerization polymer.



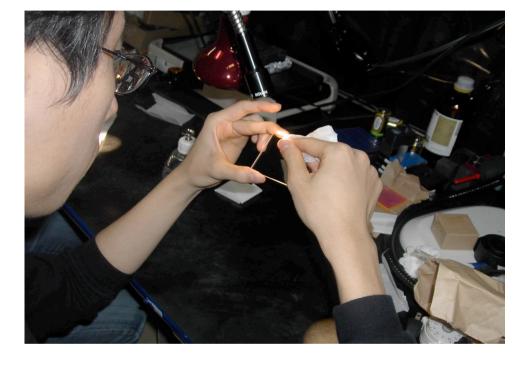
Nippon Paint Co.Ltd.

# Hologram Plate Making

Cleaning of glass substrates.

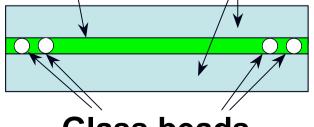


Dropping resin (liquid) on a substrate, heating up to 80°C.



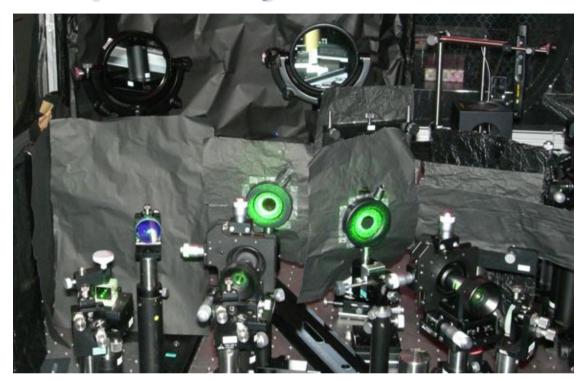
Sandwich resin with substrate. Thickness is adjusted by glass beads.

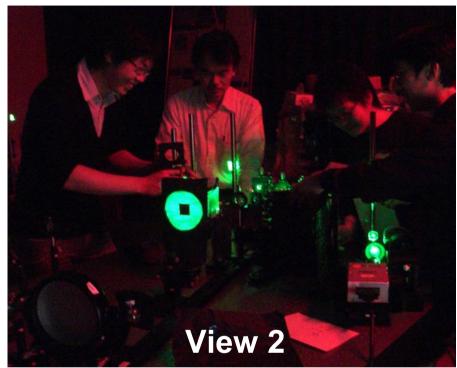


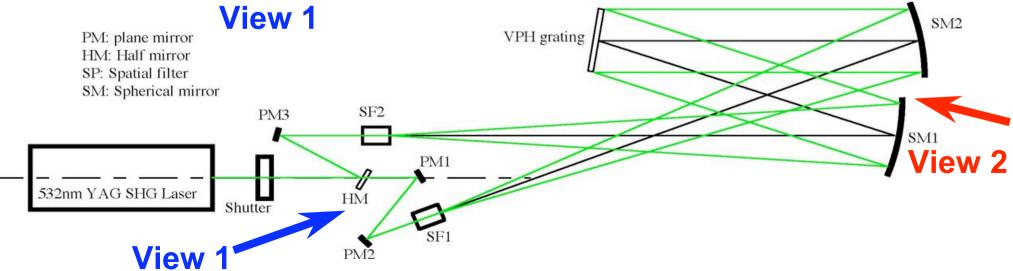


Glass beads

#### Optical System for Holographic Exposure



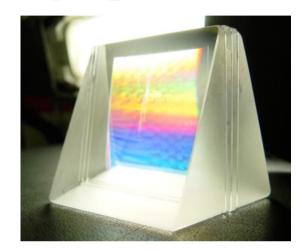




### **VPH Grisms for FOCAS**

(Faint Object CAmera and Spectrograph)

<b>Band</b>	Blaze	Range	$R(\lambda/\Delta\lambda)$	<b>Developer</b>
	[nm]	[nm]	@0.4" Slit	t
U-B	<b>450</b>	346 - 522	2,600	<b>JWU</b>
$\mathbf{B}$ - $\mathbf{V}$	<b>520</b>	432 - 606	3,000	<b>JWU</b>
V-R	<b>650</b>	516 - 781	2,500	Ralcon
R*	<b>680</b>	631 - 725	<b>7,200</b>	<b>JWU</b>
<b>R-z</b> **	<b>800</b>	550 - 1,047	<b>1,600</b>	Nagoya Univ.
<b>I</b> *	<b>800</b>	741 - 856	7,000	Ralcon
<b>I-Y**</b>	950	<b>792 – 1,104</b>	3,100	<b>JWU</b>
<b>Z</b> *	950	879 – 1,027	6,400	Ralcon





JWU: Japan Women's University

**Size:** 110 x 106 x 106 (max) mm

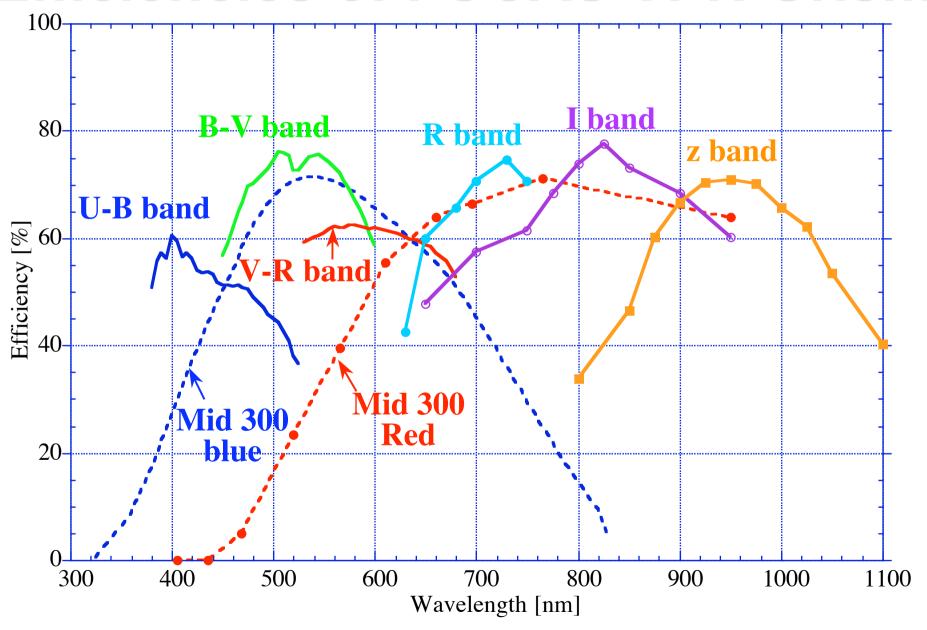
[M. Kashiwagi et. al., SPIE 5494, 2004;

K.S. Kawabata et. al. SPIE 4841, 2003]

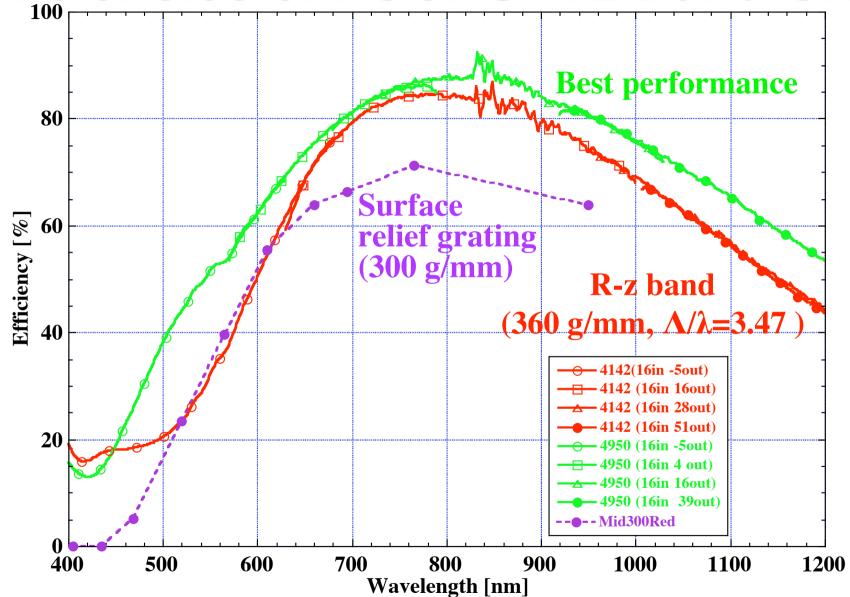
<sup>\*</sup> ZnSe prisms.

<sup>\*\*</sup> Under development.

### **Efficiencies of FOCAS VPH Grisms**



#### **Efficiencies of FOCAS R-z Band Grism**



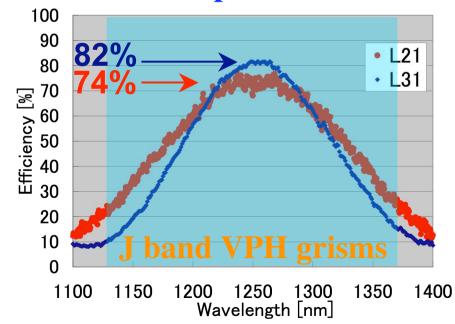
VPH grism is versatile for mideum dispersion!

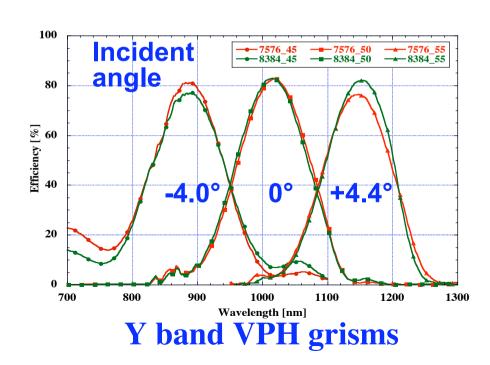
### **VPH Grisms for MOIRCS**

(Multi-Object InfraRed Camera and Spectrograph)

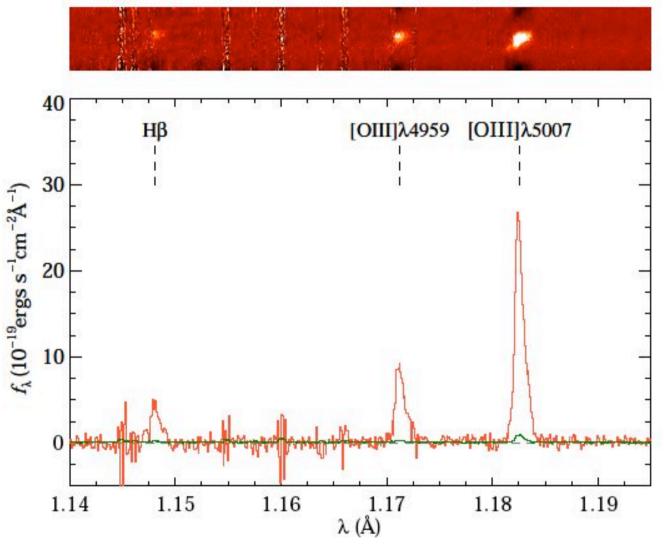
<b>Band</b>	<b>Blaze</b>	Range [µm]	<b>R@0.5"</b> Slit	<b>Efficiency</b>	Developer
	[µm]			(Max)	_
$\mathbf{Y}$	1.02	0.94 - 1.09	3,200	~ <b>0.80</b>	<b>Soma Optics</b>
		1.13 - 1.37		0.82, 0.74	Tohoku Univ.
H	1.65	1.52 - 1.78	3,000	<b>~</b> 0.75	Tohoku Univ.
<b>K</b> *	2.20	2.00 - 2.40	2,600	> 0.90	JWU

\* Under development.

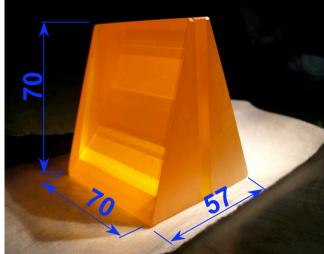




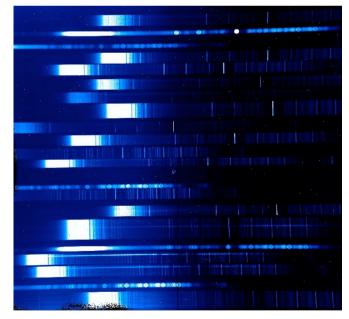
## Spectrum of a galaxy (z = 1.618)



MOIRCS, J band VPH grism, 0".8 slit [Onodera in private communication].



Size: 70 x 70 x 57 (max) mm.



[T. Ichikawa et. al., SPIE 7014, 2008]

# Conclusions

- U-B, B-V, V-R, R, I and z band grisms for FOCAS, and J and H band grism for MOIRCS are available.
- Y band grism for MOIRCS is ready for installation.
- R-z and I-Y band grisms for FOCAS, and K band grism for MOIRCS are under development.

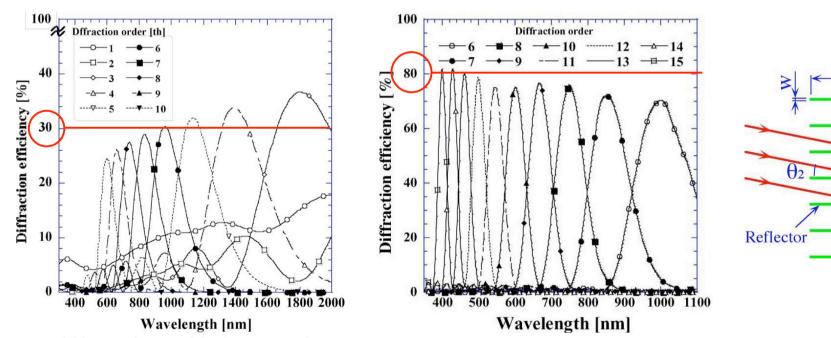
We appreciate Mr. Kawabata and Mr. Teranishi of Nippon Paint Co.Ltd. for providing hologram resin. These works had partially supported by the grant-inaid of RIKEN for practical use of research results.

## **Quasi-Bragg grating**

grating of higher order



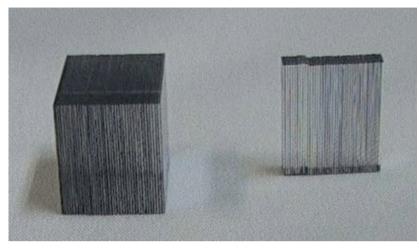
- Echelle mode, a higher order grating with a cross disperser, effectively utilizes 2 dimensional detector.
- Diffraction efficiency of a VPH grating decreases at higher orders.
- Diffraction efficiency of a surface relief grating changes slightly.



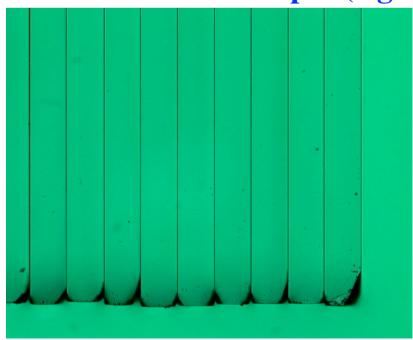
**Diffraction efficiency of VPH Diffraction efficiency of Quasi-Bragg** 

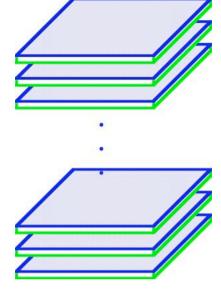
[K. Oka et. al., SPIE 5290, 2004]

### **Trial Fabrication of Quasi-Bragg Grating**

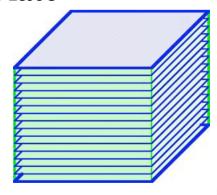


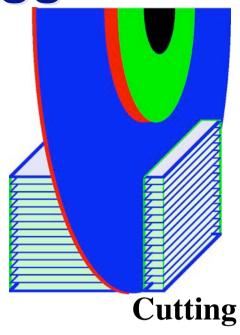
A: 10 x 10 x 0.2 x 40 pcs (left), B: 1.5 x 10 x 0.2 x 40 pcs (right)



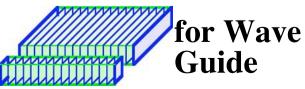


Laminating of Mirror Plate









### Diffraction of Quasi-Bragg Grating

